HEAT RECOVERY AIR HANDLING UNITS

Series **VENTS VUT H EC**



Heat recovery air handling units in heat- and sound-insulated casing with air capacity up to 810 m³/h and heat recovery efficiency up to 98%.

Description

The air handling unit VUT H EC is the fully-featured ventilation unit that ensures air filtration, fresh air supply and stale air extract.

The thermal heat energy contained in extract air is transferred to supply air through the plate heat exchanger.

The units is suitable for integration into various ventilation and air conditioning networks.

Due to applied EC motors the unit energy demand is decreased by 1.5-3 times and noise level is lowered as

Casing

Made of zinc aluminum, internally filled with 25 mm mineral wool heat- and sound-insulating layer.

Supply and extract air flows are purified through two panel filters with filtering class G4. Optionally a supply F7 filter may be installed.

Motor

High-efficient electronically commutated (EC) external rotor motor. This motor design is the most state-of-the-art energy saving solution.

EC motors are featured with high performance and total speed controllable range. High efficiency reaching 90% is the premium advantage of the electronically-commutated motors.

The VUT 300 H EC and 400 H EC units are equipped with constant flow fans with forward curved impeller blades. This fan design ensures set air flow that remains constant even at variable ventilation system resistance, for example, in case of filter clogging. The VUT 800 H EC unit is equipped with backward curved blades.

Heat exchanger

The counter-flow heat exchanger is made of polystyrene plates. Whenever heat recovery is not required the heat exchanger block can be easily replaced by a «summer» block.

The unit is equipped with a drain pan for condensate water drainage and removal as well as a built-in freezing protection system to prevent the heat exchanger freezing.

Its operating principle is based on switching the supply fan off as the temperature sensor requires. Warm extract air warms up the heat exchanger. After the heat exchanger freezing danger is not longer imminent, the supply fan switches on and the unit reverts to the set operation mode.

Control

Two control system types are available:

The **VUT HEC** modification is equipped with A2 (R-1/010) speed controller with the control signal 0-10 V.



▶ The **VUT H EC Comfo** is equipped with a controller, A6 control panel with LCD display and a wireless remote controller.



VUT H EC Comfo automation functions:

- Turning the unit on/off;
- Three fan speeds, each of those is adjustable for the supply and extract fan;
- Terminal for air damper connection;

Air handling unit accessories:

Model	Replaceable G4 filter	Replaceable F7 filter	Summer block	
VUT 300-1 H EC	SF VUT 300 H EC G4	SF VUT 300 H EC F7	VL VUT 300 H EC	
VUT 300-2 H EC	SF V01 300 H EC G4	3F VOT 300 H EC F7	VE VOT 300 H EC	
VUT 400 H EC	SF VUT 400 H EC G4	SF VUT 400 H EC F7	VL VUT 400 H EC	
VUT 800 H EC	SF VUT 800 H EC G4	SF VUT 800 H EC F7	VL VUT 800 H EC	

Designation example:

Series	
VENTS VUT	

Rated air capacity [m³/h]300; 400; 800

Duct connection

H - horizontal motor

Motor type **EC** – synchronous electronically commutated

Control A2 (R-1/010) speed controller: Comfo - A6 control panel with LCD display.

Accessories























page 378

page 378 page 442

page 447 page 452

page 494

page 494

page 498

page 499

page 302 page 302

- Input for alarm signal from the fire fighting system.
- Relay input for connection of a CO2 / humidity / IAQ or any other sensor that switches the unit to maximum speed;
- ▶ Filter clogging control by motor hours;
- Unit week schedule setting.

Mounting

The unit is designed for wall mounting with a wall bracket, installation on the floor or suspended ceiling mounting.

Any mounting position must enable condensate drainage and removal.

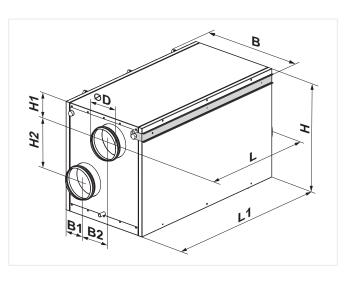
The filters are accessible for servicing and cleaning through the service panel that must be installed during the mounting stage on the left or on the right side along the supply air flow path.

Technical data:

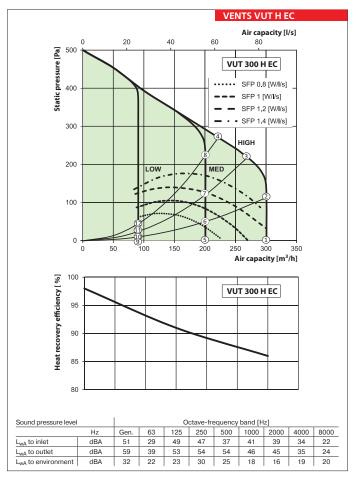
	VUT 300-1 H EC	VUT 300-2 H EC	VUT 400 H EC	VUT 800 H EC	
Voltage [V / Hz]	1~ 220-240 / 50-60				
Max. unit power [W]	140		210	334	
Max. unit current [A]	1.2		1.6	2.2	
Max. air capacity [m³/h]	300		400	810	
RPM [min ⁻¹]	2300		2600	2860	
Sound pressure level at 3 m [dBA]	24-	45	30-45		
Transported air temperature [°C]	from - 25 up to +60				
Casing material	zinc aluminum				
Insulation	25 mm mineral wool				
Extract filter	G4				
Supply filter	G4; (F7)*				
Connected air duct diameter [mm]	Ø150	Ø160	Ø200	Ø250	
Weight [kg]	36		67	83	
Heat recovery efficiency	from 86 up to 98%		from 81 up to 98%		
Heat exchanger type	counter-flow				
SEC Class	A A+			A+	
Heat exchanger material	polystyrene				

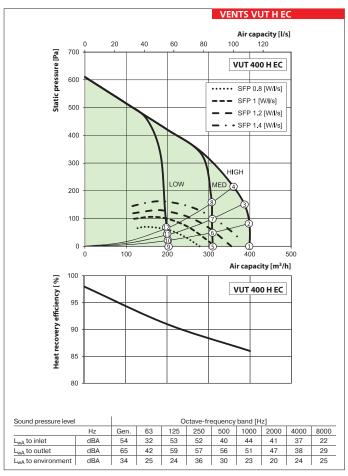
Unit overall dimensions:

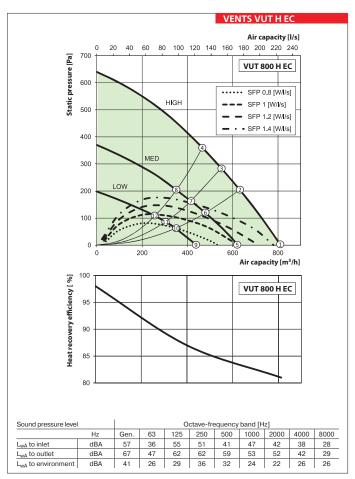
Model	Dimensions [mm]								
Model	ØD	В	B1	B2	Н	H1	H2	L	L1
VUT 300-1 H EC	150	455	130	140	525	105	220	945	830
VUT 300-2 H EC	160	455	130	140	525	105	220	945	830
VUT 400 H EC	200	570	165	230	540	135	225	925	830
VUT 800 H EC	250	840	215	390	660	160	295	1010	890



HEAT RECOVERY AIR HANDLING UNITS

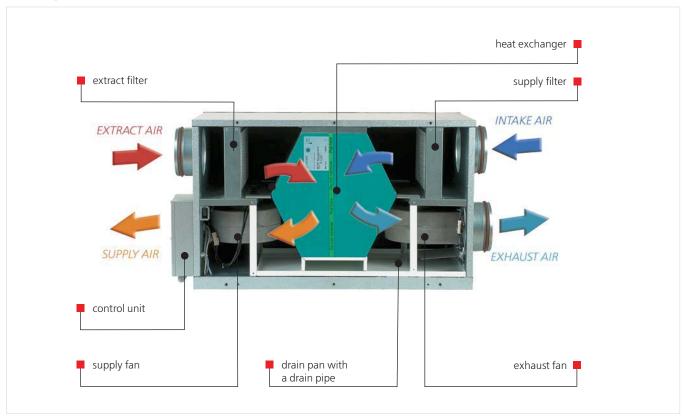






Point	Power [W]						
	VUT 300-1 H EC VUT 300-2 H EC	VUT 400 H EC	VUT 800 H EC				
1	93	139	333				
2	120	187	334				
3	137	219	333				
4	122	226	327				
5	36	87	179				
6	42	101	178				
7	60	116	174				
8	90	135	167				
9	10	32	77				
10	12	37	77				
11	14	42	75				
12	18	47	69				

Unit design:



Application examples:

